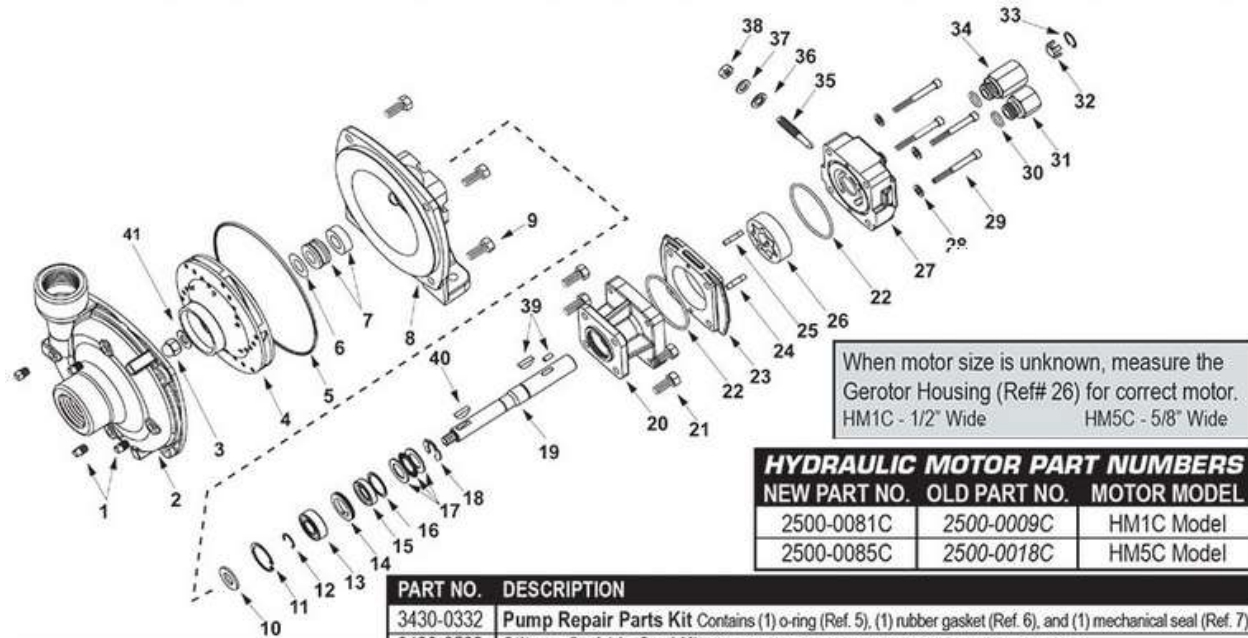




HYDRAULIC MOTOR PART NUMBERS		
NEW PART NO.	OLD PART NO.	MOTOR MODEL
2500-0081C	2500-0009C	HM1C Model
2500-0085C	2500-0018C	HM5C Model

PART NO.	DESCRIPTION
3430-0332	Pump Repair Parts Kit Contains (1) o-ring (Ref. 5), (1) rubber gasket (Ref. 6), and (1) mechanical seal (Ref. 7)
3430-0589	Silicon Carbide Seal Kit Contains (1) mechanical seal (Ref. 7) and (1) o-ring (Ref. 5)
3430-0748	Hydraulic Motor Parts Kit Contains (1) ball bearing (Ref. 13), (1) motor shaft seal (Ref. 15), (1) thread seal gasket (Ref. 36), (1) washer (Ref. 37), (2) motor housing o-rings (Ref. 22) and port adapter o-rings (Ref. 30)

REF NO.	QTY REQ'D	PART NO.	DESCRIPTION
1	4	2406-0016	Drain/Vent Plug - Replaced 2406-0007
2	1	0151-9200C	Pump Casing
3	1	2253-0002	Impeller Nut
4	1	0401-9200P2	Impeller (Nyglass, Standard)
4	1	0405-9200P2	Impeller (Polypropylene, Optional)
5	1	1720-0083	O-Ring
6	1	1700-0100	Rubber Gasket
7	1	3430-0332	Mechanical Seal-Available Only in Kit 3430-0332
7	1	3430-0589	Mechanical Seal (Silicone Carbide, Optional)
8	1	0750-9300C	Mounting Flange
9	4	2210-0020	Hex Head Cap Screw
10	1	1410-0056	Slinger Ring
11	1	1820-0013	Retaining Ring
12	1	1810-0014	Snap Ring
13	1	2000-0010	Ball Bearing
14	1	1410-0073	Spacer - OBSOLETE, USE 3430-0748 KIT
15	1	2104-0005	Shaft Seal - OBSOLETE, USE 3430-0748 KIT
16	1	1410-0074	Seal Spacer
17	1	2029-0014	Thrust Bearing Assembly - Consists of: (1) Thrust Bearing & (2) Thrust Bearing Races
18	1	1810-0026	Snap Ring
19	1	3430-0852	Shaft Kit (HM1C & HM5C)
19	1	3430-0855	Shaft Kit (HM3C)
20	1	0151-2500C	Motor Body OBSOLETE
21	4	2210-0005	Hex Head Cap Screw
22	2	1720-0110	O-Ring
23	1	0700-2500C1	Gerotor Housing (HM1C) 1/2" Wide

REF NO.	QTY REQ'D	PART NO.	DESCRIPTION
23	1	0702-2500C1	Gerotor Housing (HM3C) 1" Wide
23	1	0704-2500C1	Gerotor Housing (HM5C) 5/8" Wide
24	1	1600-0044	Dowel Pin (HM1C & HM5C Models)
24	1	1600-0052	Dowel Pin (HM3C Models)
25	1	1600-0037	Dowel Pin (HM1C & HM5C Models)
25	1	1600-0068	Dowel Pin (HM3C Models)
26	1	3900-0022	Gerotor (HM1C Models)
26	1	3900-0024	Gerotor (HM3C Models)
26	1	3900-0048	Gerotor (HM5C Models)
27	1	0254-2500C2	Motor End Plate (Includes Main Bearing)
28	4	2270-0039	Washer
29	4	2220-0021	Cap Screw (HM1C Model)
29	4	2220-0032	Cap Screw (HM3C Model)
29	4	2220-0044	Cap Screw (HM5C Model)
30	2	1720-0108	O-Ring
31	1	3360-0021	Pressure Port Adapter
32	1	3260-0068	Poppet
33	1	1820-0023	Retaining Ring
34	1	3320-0049A	Tank Port Adapter
35	1	3220-0029	Bypass Adjusting Screw
36	1	1700-0047	Gasket
37	1	2270-0027	Washer
38	1	2250-0038	Lock Nut
39	1	1610-0031	Roll Pin (HM1C & HM5C Models)
39	1	1610-0055	Roll Pin (HM3C Models)
40	1	1610-0012	Woodruff Key
41	1	2270-0071	Washer